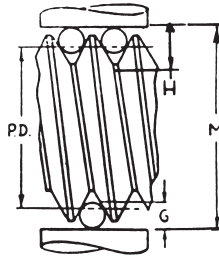
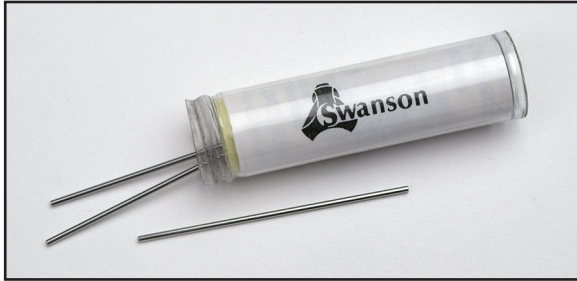


# Calibrated Thread Measuring Wires



Measured Pitch Diameter (PD) =  
Measurement over Wires (M) -  
Constant (C)

Special Thread Measuring Wires +/- 20 millionths		CALL FOR PRICES
ABOVE - INCLUDING	SET OF 3	
.004 - .005" .1016mm - .1270mm		
.005 - .007" .1270mm - .1778mm		
.007 - .010" .1778mm - .2540mm		
.010 - .135" .2540mm - 3.429mm		
.135 - .260" 3.429mm - 6.604mm		
.260 - .385" 6.604mm - 9.779mm		
.385 - .510" 9.779mm - 12.954mm		
.510 - .635" 12.954mm - 16.129mm		
.635 - .760" 16.129mm - 19.304mm		
.760 - 1.010" 19.304mm - 25.654mm		

## 60° Threads

(n) THREADS PER INCH	(G) NOMINAL BEST WIRE DIAMETER	(C) NOMINAL CONSTANT	PRICE SET OF THREE
120	.00481"	.00722"	106.00
100	.00577	.00866	106.00
96	.00601	.00902	106.00
90	.00642	.00962	106.00
80	.00722	.01083	106.00
72	.00802	.01203	106.00
64	.00902	.01353	106.00
56	.01031	.01546	106.00
50	.01155	.01732	106.00
48	.01203	.01804	65.00
44	.01312	.01968	65.00
40	.01443	.02165	65.00
36	.01604	.02406	65.00
32	.01804	.02706	65.00
30	.01925	.02887	65.00
28	.02062	.03093	65.00
27	.02138	.03208	65.00
26	.02221	.03331	65.00
24	.02406	.03608	65.00
22	.02624	.03936	65.00
20	.02887	.04330	65.00
18	.03208	.04811	65.00
16	.03608	.05413	65.00
14	.04124	.06186	65.00
13	.04441	.06662	65.00
12	.04811	.07217	65.00
11-1/2	.05020	.07531	65.00
11	.05249	.07873	65.00
10	.05774	.08660	65.00
9	.06415	.09623	65.00
8	.07217	.10825	65.00
7-1/2	.07698	.11547	65.00
7	.08248	.12372	65.00
6	.09623	.14434	65.00
5-1/2	.10497	.15746	106.00
5	.11547	.17321	106.00
4-1/2	.12830	.19245	106.00
4	.14434	.21651	106.00
3-1/2	.16496	.24744	106.00
3-1/4	.17765	.26647	106.00
3	.19245	.28868	106.00
2-3/4	.20995	.31492	106.00
2	.28868	.43301	106.00

## 60° Metric Threads

PITCH mm	NOMINAL BEST WIRE DIAMETER mm	NOMINAL CONSTANT mm	PRICE SET OF THREE
.2	.1155	.1732	106.00
.225	.1299	.1949	106.00
.25	.1443	.2165	106.00
.3	.1732	.2598	106.00
.35	.2021	.3031	106.00
.4	.2309	.3464	106.00
.45	.2598	.3897	106.00
.5	.2887	.4330	106.00
.6	.3464	.5196	106.00
.7	.4041	.6062	106.00
.75	.4330	.6495	65.00
.8	.4619	.6928	65.00
.9	.5196	.7794	65.00
1.0	.5774	.8660	65.00
1.25	.7217	1.0825	65.00
1.5	.8660	1.2990	65.00
1.75	1.0104	1.5155	65.00
2.0	1.1547	1.7321	65.00
2.5	1.4434	2.1651	65.00
3.0	1.7321	2.5981	65.00
3.5	2.0207	3.0311	65.00
4.0	2.3094	3.4641	65.00
4.5	2.5981	3.8971	65.00
5.0	2.8868	4.3301	106.00
5.5	3.1754	4.7631	106.00
6.0	3.4641	5.1962	106.00
7.0	4.0415	6.0622	106.00
8.0	4.6188	6.9282	106.00
9.0	5.1962	7.7942	106.00
10.0	5.7735	8.6603	106.00

**CERTIFICATE OF ACCURACY  
INCLUDED WITH EACH SET**

## 29° Acme Best Threads

THREADS PER INCH (n)	DIAMETER BEST SIZE WIRE	PRICE SET OF THREE
1	.51645"	118.00
1-1/3	.38734	118.00
1-1/2	.34430	118.00
1-3/4	.29511	118.00
2	.25823	118.00
2-1/2	.20658	118.00
3	.17215	118.00
3-1/2	.14756	93.00
4	.12911	93.00
4-1/2	.11477	93.00
5	.10329	93.00
5-1/2	.09390	93.00
6	.08608	93.00
7	.07378	93.00
8	.06456	93.00
9	.05738	93.00
10	.05164	93.00
12	.04304	93.00
14	.03689	93.00
16	.03228	93.00
18	.02869	93.00
20	.02582	93.00